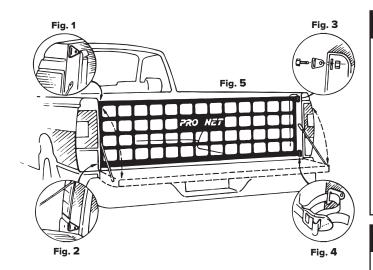
# COVERCRAFT

# PRO-NET™ TAILGATE NET Installation Instructions



# **PART LIST**

(4) Lock Nut, 1/4-20 Nylon Insert, 18-8 Stainless, SAE

(4) Washer, 1/4" Flat, 18-8 Stainless, .281 x .625 x .050, SAE

(4) Pro-Net Bracket with Pro-Net Logo, Stainless Steel

(4) Bolt, 1/4-20 x 3/4" Hex Head Cap Screw, 18-8 Stainless, SAE

# **GENERAL INFORMATION**

Your tailgate net is designed to mount just inside the tailgate (see Fig. 5). This feature allows for the convenient use of the tailgate to contain heavy cargo loads. Only four holes are required to mount your tailgate net's stainless steel hardware.

Take a few minutes to find the best location for each bracket. Have a friend help hold the net in position just inside the tailgate.

- Every truck is slightly different. The mounting brackets are designed to mount in various positions to give even tension to the net when installed.
- The upper brackets usually mount on the inside edge of the upper bed lip (see Fig. 1).
- The lower brackets usually mount as low as possible into the back of the taillight housings.

# **IMPORTANT NOTES**

- This product is not intended to restrain passengers or cargo. The tailgate net is designed to work together with your original tailgate if needed. Tailgate nets are performance and appearance items which reduce aero-drag, minimize truck bed flexing, and improve rear visibility.
- 2. For 1997-on, FORD pickups, install the net on the back side on the stake-bed housing (the side of the housing facing the rear of the cab). This is the only position that will provide proper clearance to tension the net. Do not use the large hole, already in the stake-bed housing, for mounting. Drill holes as noted in the instructions below.

# **INSTALLATION INSTRUCTIONS**

TOOLS REQUIRED: Drill with 1/4" bit and two 7/16" wrenches.

- CAREFULLY mark the bracket hole location onto the truck bed. It is
  often helpful to put tape under the mounting area during the marking
  and drilling process so that the locations can be easily marked and
  drilled without scratching the surrounding paint.
- REMOVE both taillight assemblies if your vehicle's installation points enter the taillight housings.
- DRILL the four ¼" holes. If you have a center punch, it is a good idea
  to punch each hole location before drilling to help prevent the drill
  from skipping across the paint. Use two hands to steady the drill and
  proceed slowly.
- **4.** MOUNT the four bracket assemblies. It is a good idea to apply a rust preventative to all 4 mounting holes. Be sure the washer is placed on the backside under the nut (see Fig. 3). **Do not overtighten the**

- mounting bolts. A maximum of 15 lbs of torque should be applied. Overtightened bolts may be weakened.
- 5. REMOVE all metal shavings from the truck bed and taillight housing.
- 6. REPLACE the taillight assemblies.
- 7. INSTALL your tailgate net. This tailgate net features a patented even tensioning design which eliminates flapping and flutter. **BE SURE TO INSTALL YOUR TAILGATE NET TIGHTLY.** Look at *Fig. 4* to be sure you are threading the buckles correctly. The tailgate nets look and perform best when installed with about 15 to 30 pounds of pull on the webbing straps. When done correctly, your net should be perfectly flat and you should be able to "pluck" the upper and lower webbing edges like a guitar string.

### **MAINTENANCE:**

The tailgate net is made from a single piece of industrial quality vinyl-coated polyester fabric that is stretch-resistant, stainproof, colorfast and washes easily along with your truck. A soft cloth and mild detergent will keep it clean, and a good vinyl dressing will add protection and keep it looking great.

#### **ACCESSORIES:**

SPEED CLIPS are super fast and convenient quick release stainless brackets that totally eliminate the need to thread and unthread the buckles each time you access the truck bed. If you are interested, contact your dealer or call Covercraft at 800-274-7006 Monday thru Friday from 9AM to 7PM EST.

#### ONE YEAR LIMITED WARRANTY:

The tailgate net is warrantied to be free from defects in material and workmanship for a period of 1 year from the date of purchase. Covercraft extends the Limited Warranty to the original purchaser, in place of any and all other warranties, expressed or implied and excluding incidental or consequential damages from the tailgate net or use of the tailgate net. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

Covercraft will repair or replace any part deemed to be defective after factory inspection. This warranty does NOT apply to any part that has been altered, abused or used incorrectly (i.e. improperly installed or installed on a vehicle which it was not designed for, etc.) This warranty does not cover damage from normal wear and tear or fabric breakage caused by cuts, abrasion or impact loads. To process a warranty claim call Covercraft at 800-274-7006 Monday thru Friday from 9AM to 7PM EST.